

# AA400T Through bolt anchor Installation Instructions



## Things to know:

AA400T is designed for installation in concrete and steel. It has been specifically developed for applications in rope access (abseiling) but it can be also used to support a fall arrest load of 15 kN provided a suitable personal shock absorber is used. Any anchor hole drilled into concrete must be positioned minimum of 200mm away from any edge!

## Fixing options:

• Through bolt M12 (HOLE 14 DIA)

Loading: 360° including tensile loading

## Tools needed for installation:

Rotary hammer drill, masonry drill bit 14, reo detector, spanner, bar

### Installation steps – M12 through bolt

1. Use Hilti Reo Scan or similar device to avoid drilling the steel reinforcement in concrete.

- **2.** Mark the position for hole to be drilled.
- 3. Drill one M14 through hole. Ensure the hole is 90° with the drilled surface
- 4. Install AA400T with the large (120mm diameter) backing plate on the inside.
- 5. Install an M12 washer and lock nut and tighten fully. Ensure minimum of 5 threads are showing

when fully tightened.

## Proof load and certification:

Through bolts must be visually inspected upon installation - do not proof load!

### Note:

The structure must be assessed by a structural engineer unless it is clear to a suitably qualified person that it is capable of withstanding the forces imposed on it during arresting of a fall and during work positioning.

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